



GR Corolla

2023-2024 CEL Fix Kit

INSTALLATION INSTRUCTIONS



Tools needed:

- Ratchet
- 10mm socket
- Pliers
- Phillips head screwdriver
- Flat head screwdriver

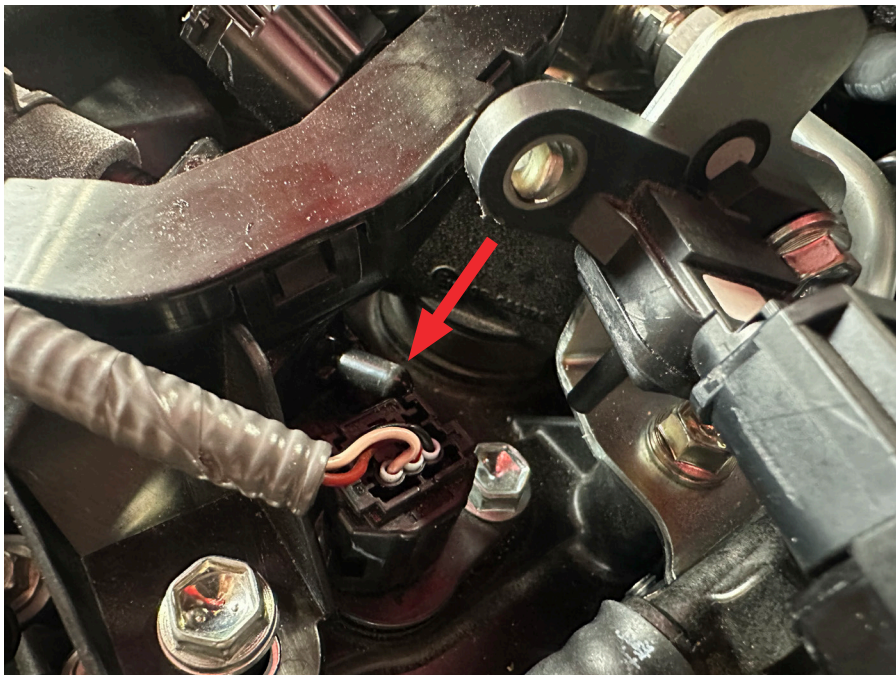
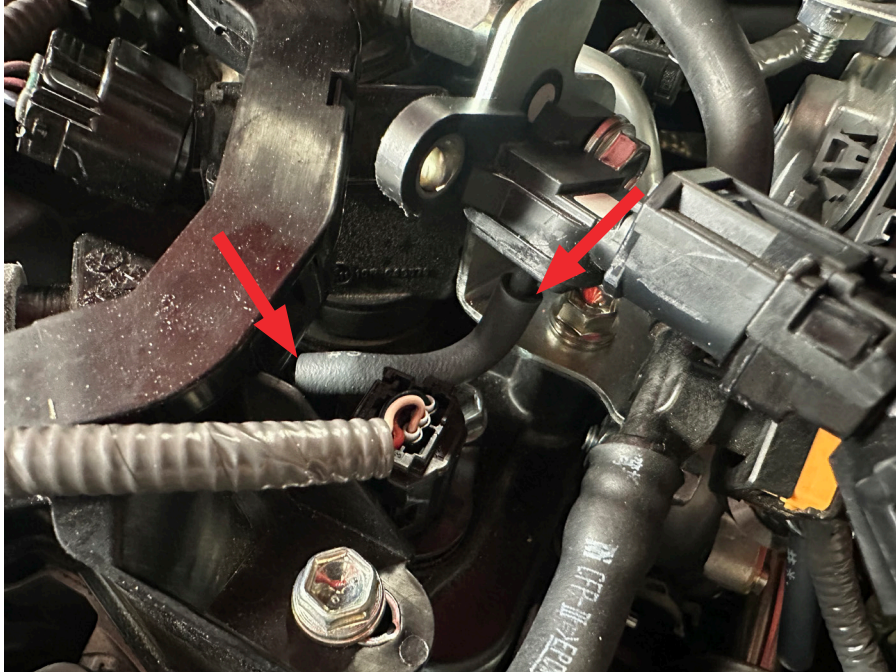
Vehicle Fitment:

- 2023-2024 Toyota GR Corolla



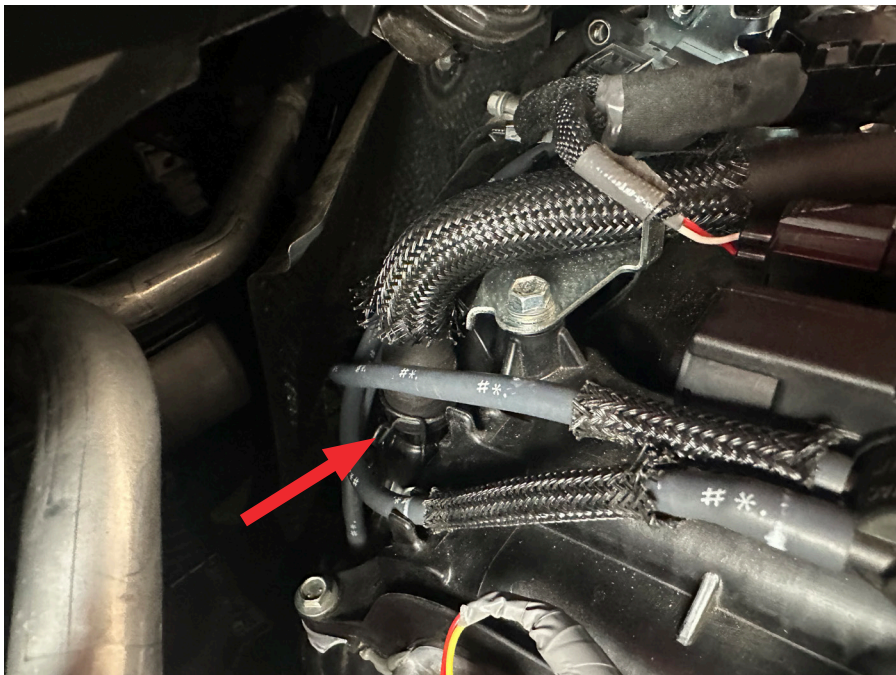
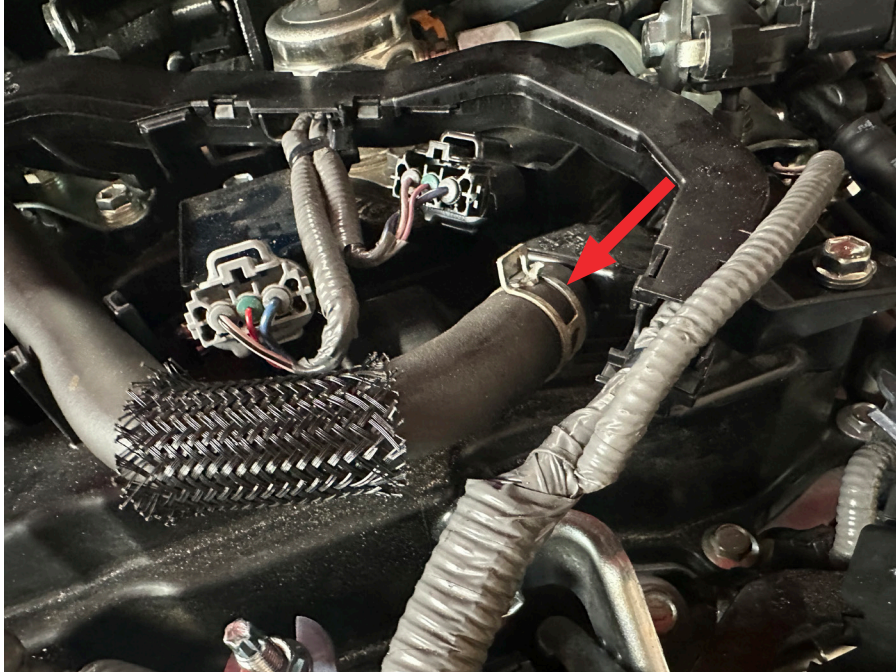


1. With the engine cover removed, locate the vacuum sensor on top of the engine. Remove the vacuum hose connecting the sensor to the valve cover. With the OEM vacuum hose removed, install supplied vacuum cap on the valve cover nipple.



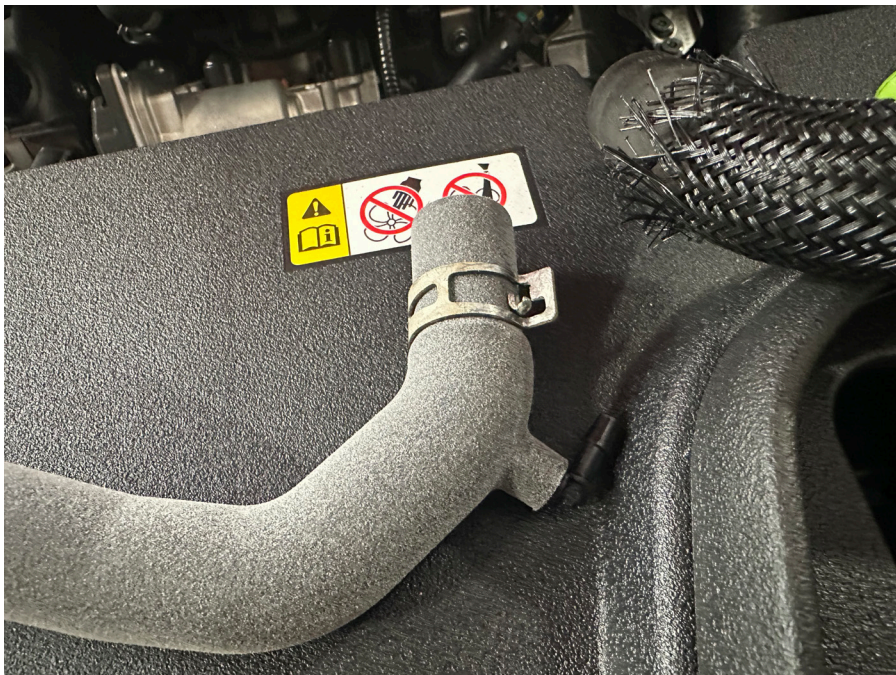
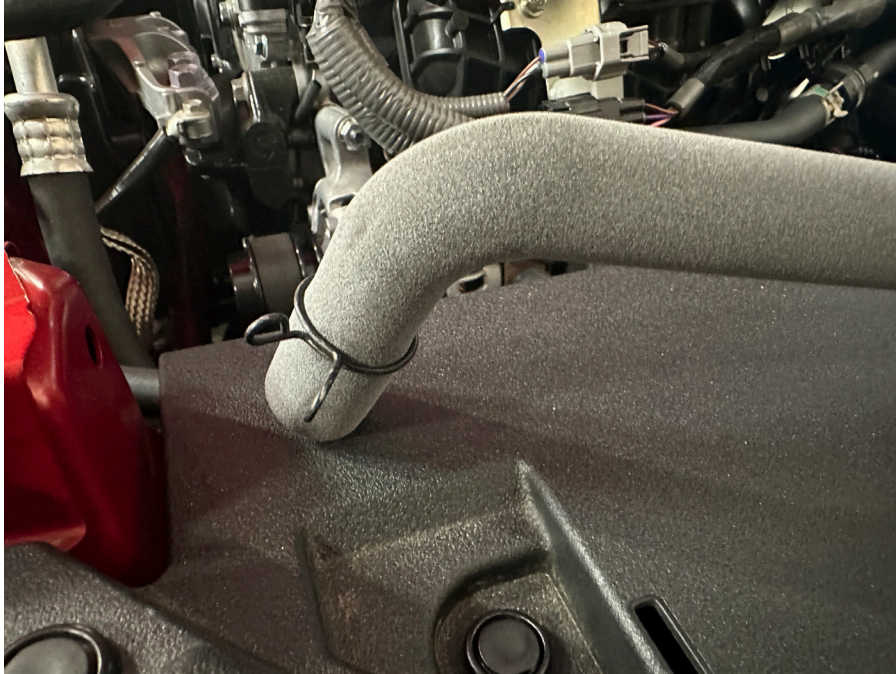


2. Remove the OEM PCV hose on top of the engine. Save the OEM clamps for use with the new SXT H hose.



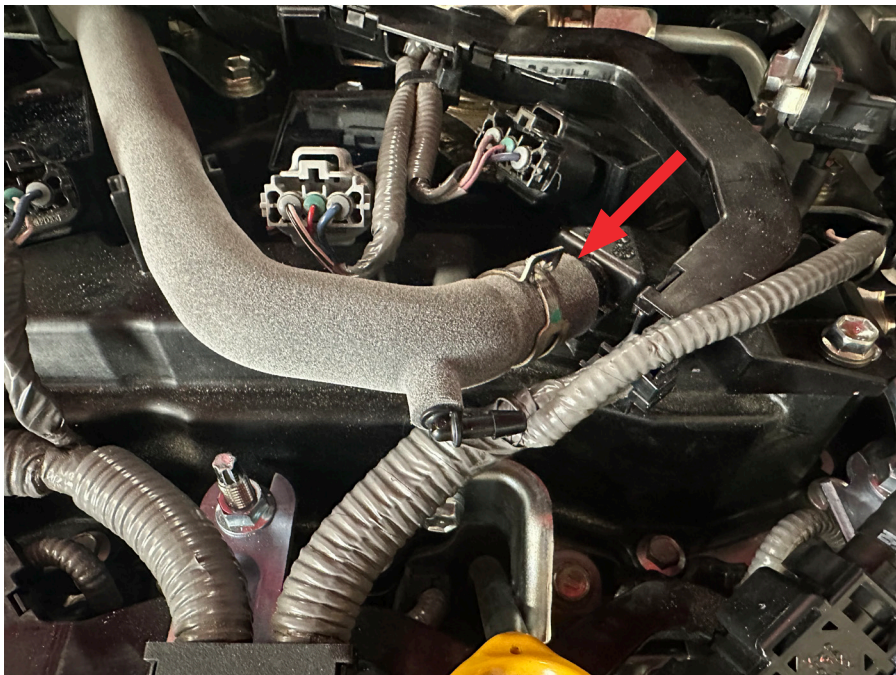
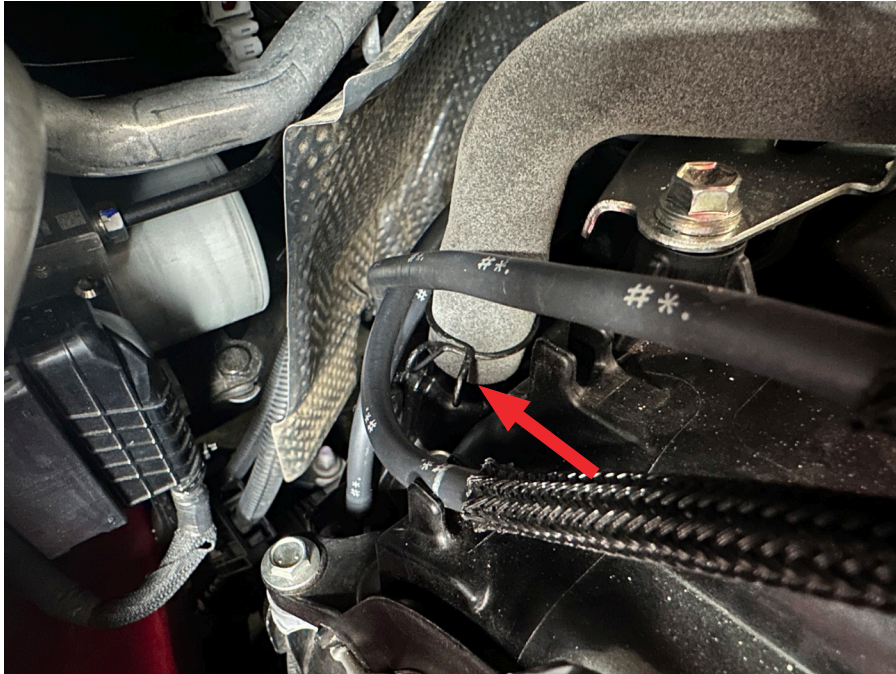


3. Transfer the OEM clamps on to the new SXTH PCV hose. Please note, hose shown below is prototype grey. Production hoses will be black.



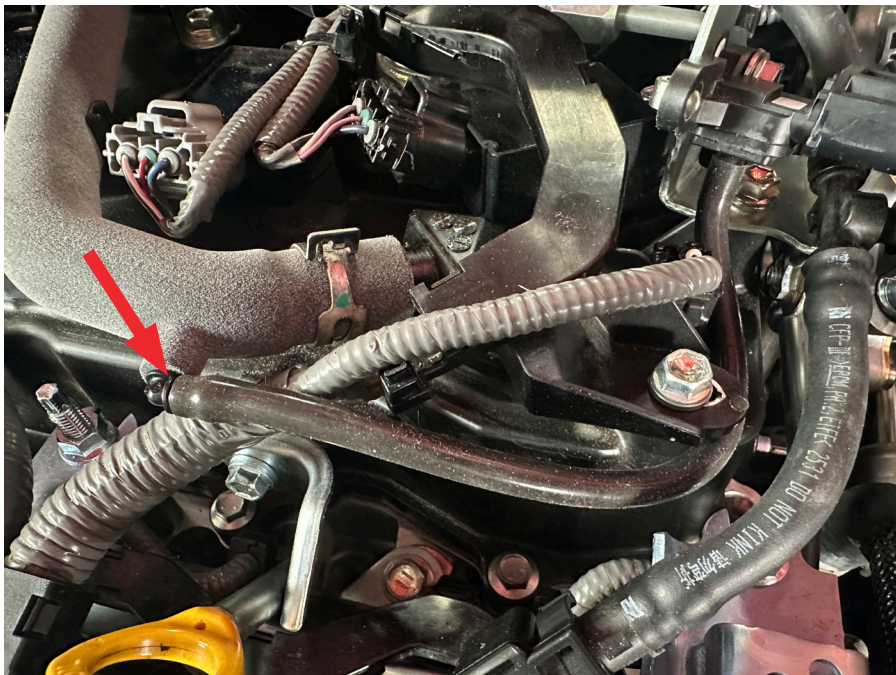
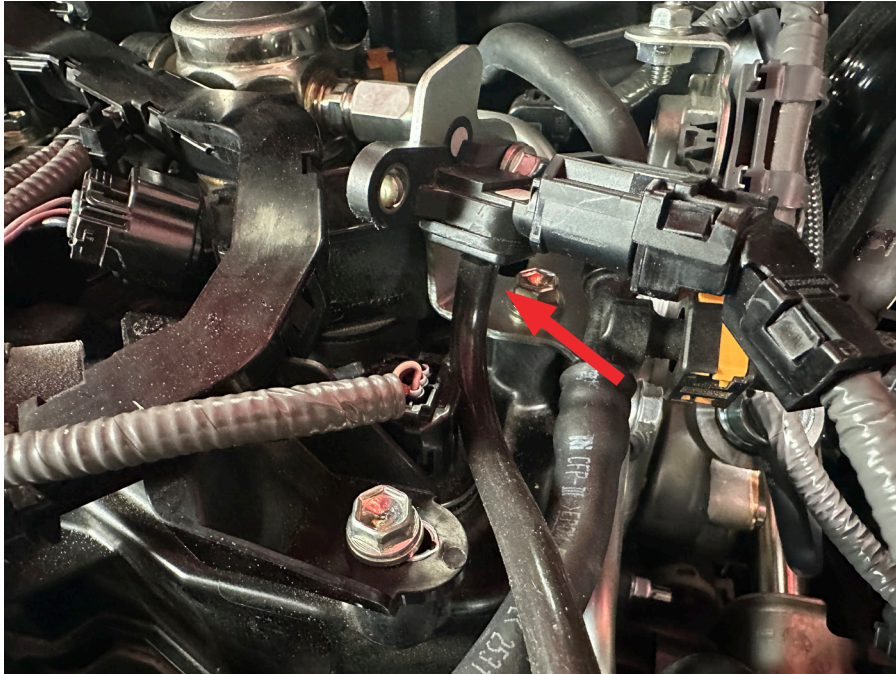


4. Install the new SXTH PCV hose, starting at the back of the engine. Secure with the OEM clamps.

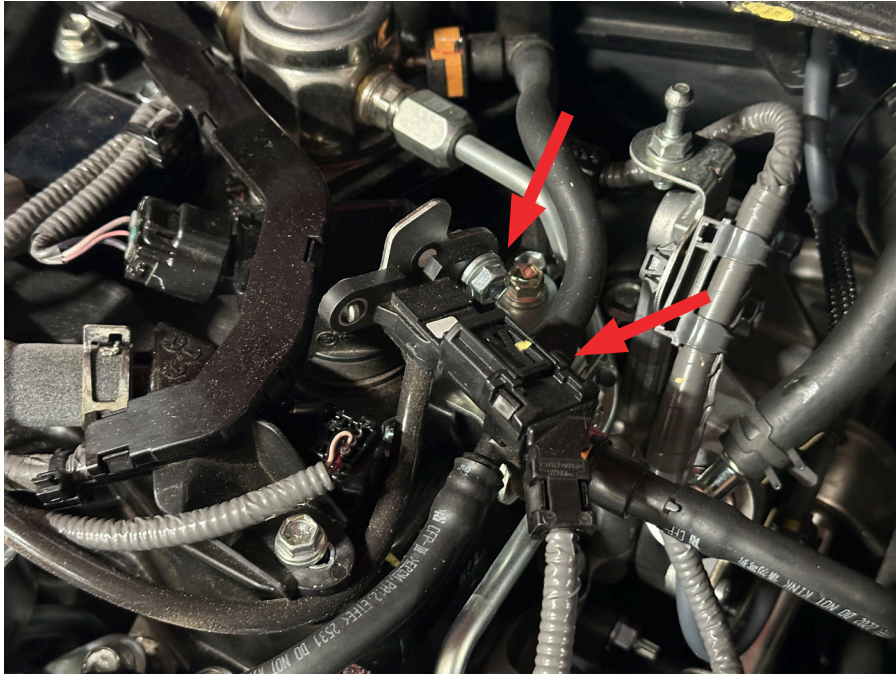




5. Install SXTH supplied vacuum hose on to the OEM vacuum sensor. Route to the new PCV tube fitting. Make sure hose has smooth flow with no kinks, then connect it to the fitting. Trim if necessary. If this does not clear the CEL, the sensor must be relocated with the included bracket and hardware. Continue to the next step.

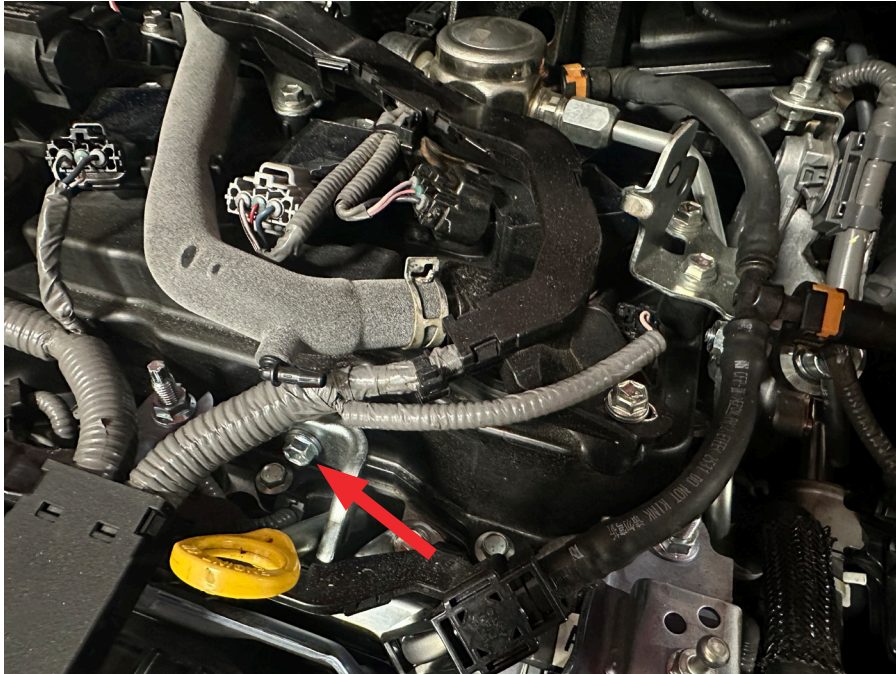


6. Start by removing the vac sensor wire harness connector and 10mm bolt.





7. Remove any vacuum line from the sensor to the new SXTH PCV hose and remove the sensor from the car. Remove the bolt holding the dipstick to the engine. With the sensor removed, attach the sensor to the SXTH bracket using the supplied hardware as shown below.



8. Install the bracket/vac sensor combo as shown below, using the OEM bolt removed earlier. Then plug in the connector.



9. Trim and install vacuum hose connecting the PCV tube to the vac sensor.





10. Re-install engine cover and you're all done! Enjoy your new intake!





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